

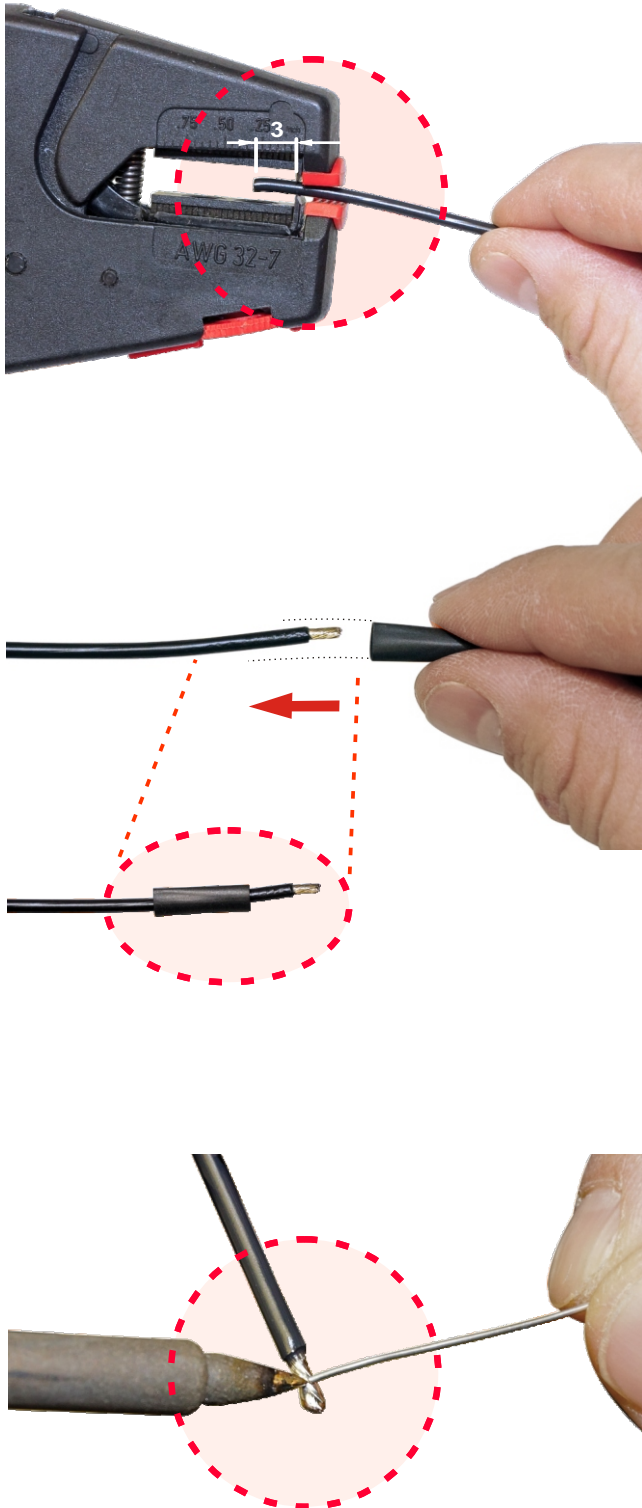


HANDLING INSTRUCTION

opticalCON | NO2-4FDW-A Soldering Instruction

A. HANDLING INSTRUCTION

Cable Preparation

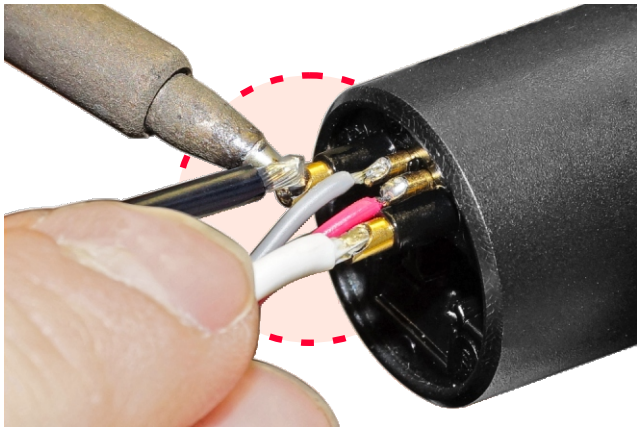


Ⓐ Strip all 4 copper cords at a length of 3 mm, while using the baring tool.

Ⓑ Slide the prepared shrink tube with a length of 10 mm over copper cord (pin 1 and 4).

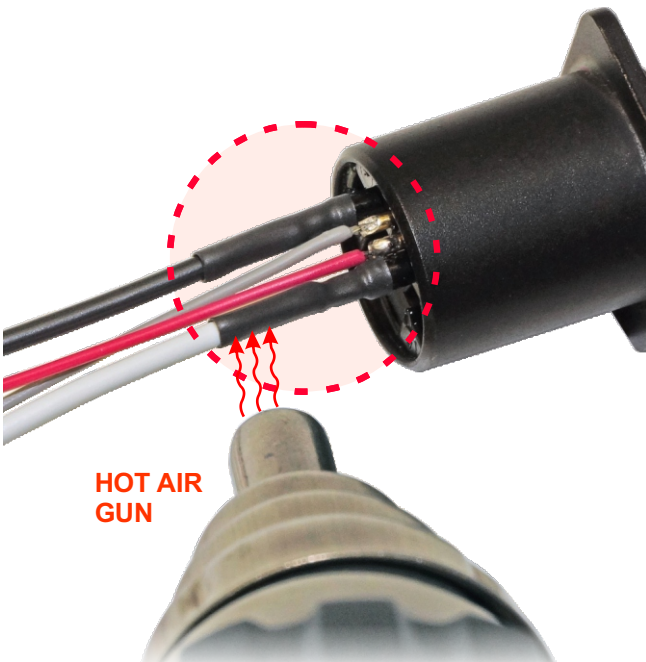
Ⓒ Pre-solder tip of the copper cords for enhanced heat transfer.

⚠ ATTENTION! Don't use too much solder.



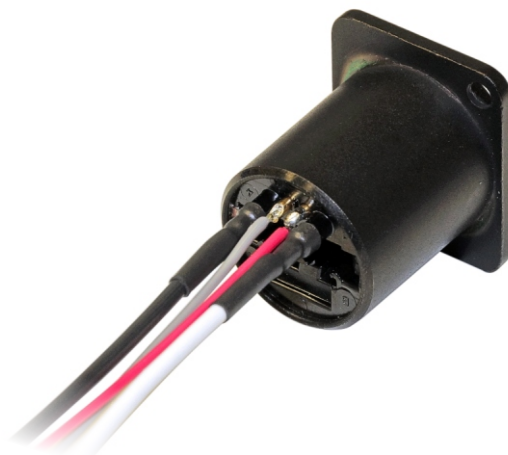
Insert pre tinned copper cords into the terminals and solder them on.

Attention: Do not use too much solder. Avoid cold solder joints!



Slide heat shrink over solder joint and shrink it with a hot air gun.

Attention: Set appropriate temperature according used wires and shrink tube.



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